

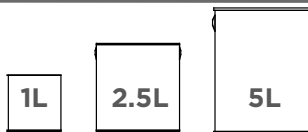
### PRODUCT DESCRIPTION & USE

**Armstead Trade High Gloss** is a professional quality, high gloss finish with excellent durability. Suitable for use on interior and exterior wood, metal and suitably primed masonry surfaces.

### KEY BENEFITS

- **Durable high gloss finish**
- **Good opacity & coverage**
- **For interior & exterior use**

### PACK SIZES



### COLOUR RANGE

**Armstead Trade Exclusive:** 149 colours  
**BS4800:** 99 colours  
**RAL:** 45 colours  
**NCS 1 & 2:** 3488 colours  
 Visit [www.armsteadtrade.co.uk](http://www.armsteadtrade.co.uk)

### FILM PROPERTIES

**Chemical Resistance:** Resistant to mild chemical fume attack but where there is heavy attack, e.g. actual contact with chemicals, specialist paint systems may be required. (contact the AkzoNobel Technical Group).

**Heat Resistance:** Generally resistant to heat up to 90°C, but some discolouration of light colours may occur at elevated temperatures.

**Water Resistance:** Resistant to the levels of atmospheric humidity present in normal interior and exterior environments and will withstand repeated washing. Not suitable for use on immersed surfaces.

### FILM THICKNESS

Film thickness will be dependent on the coverage achieved.

**Wet:** 45 microns.  
**Dry:** 25 microns.

### COMPOSITION (NOMINAL)

**Pigment:** Lightfast Pigments.  
**Binder:** Alkyd.  
**Solvent:** White Spirit.

### VOLUME SOLIDS

63% (nominal).

### SURFACE PREPARATION

Surfaces must be clean, dry and free from all defective or poorly adhering material. Thoroughly rub down previously painted surfaces, using 'wet flattening' methods where possible, then wipe off with a damp, lint free cloth. Treat knots with a suitable knotting solution. New or bare surfaces should be primed with an appropriate primer.

**Note:** Special precautions should be taken during surface preparation of pre-1960s paint surfaces over wood and metal as they may contain harmful lead.

### APPLICATION



Brush or roller. For Health and Safety reasons related to all solvent-based paints, spray application is not recommended.

As with other solvent-based paints, do not apply in temperatures below 5°C (as recommended by British Standard BS 6150).

### SYSTEM INFORMATION

Stir thoroughly before use. The normal recommendation is to apply one coat of **Armstead Trade Undercoat**, followed by one or two coats of **Armstead Trade High Gloss**.

### PRACTICAL COVERAGE



Up to 16m<sup>2</sup>/litre on smooth surfaces of average porosity.

### DRYING TIMES (SINGLE COAT, STANDARD THICKNESS)



**Touch Dry:** 4-6 hours\*  
**Recoat:** 16-24 hours\*

\*Dependent upon temperature & humidity

### CLEANING UP



Remove as much paint as possible from brushes before cleaning with white spirit.

### TRANSPORTATION & STORAGE

Do not use or store in extremes of temperature and protect from frost. To prevent spillage, please store and transport upright.

### VOC

EU limit value for this product (cat A/d): 400g/l (2007) / 300g/l (2010) This product contains max .300g/L VOC

VOC Content High 25%-50%. VOCs (Volatile Organic Compounds) contribute to atmospheric pollution.

### FURTHER SUPPORT

Online: [www.armsteadtrade.co.uk](http://www.armsteadtrade.co.uk)  
 Email: [armstead.advice@akzonobel.com](mailto:armstead.advice@akzonobel.com)  
 Phone: 0333-222-70-70

Please visit [www.armsteadtrade.co.uk](http://www.armsteadtrade.co.uk) to download safety sheet SDSAM207



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