

## UNDERCOAT

**Dulux Trade Undercoat** is a solvent-based undercoat recommended for use with **Dulux Trade High Gloss**. Provides excellent opacity and its high sheen level contributes to exceptional gloss retention. Suitable for use on correctly prepared and primed interior and exterior wood and metal surfaces.

### KEY BENEFITS

- Excellent Opacity
- Great Flow
- Coverage up to 17m<sup>2</sup> per litre.

### PRODUCT INFORMATION

#### Typical Use

Suitable for use on interior wood and metal surfaces.

#### Pack Size

1L, 2.5L and 5L.

#### Colour Range

See appropriate **Dulux Trade** colour literature or visit [duluxtrade.co.uk](http://duluxtrade.co.uk).

#### Film Thickness

*Film thickness will be dependent on the coverage achieved.*

**Wet:** 45 microns.

**Dry:** 20 microns.

#### Composition (nominal)

**Pigment:** Lightfast Pigments.

**Binder:** Alkyd.

**Solvent:** White Spirit.

#### Volume Solids

White: 45% (nominal). Other colours will vary.

### SURFACE PREPARATION

To get the best results, ensure surfaces to be painted are sound, clean and dry (new surfaces particularly must be fully dry) and free from all defective or poorly adhering material such as dirt, grease and wax.

New or bare surfaces should be primed with an appropriate **Dulux Trade** primer.

Thoroughly rub down previously painted surfaces, using 'wet flattening' methods where possible, then wipe off with a damp, lint free cloth. Special precautions should be taken during surface preparation of pre-1960s paint surfaces over wood and metal as they may contain harmful lead.

Treat any knots in wood with an appropriate knotting solution.

Any surface defects should be filled with an appropriate **Polycell Trade Polyfilla**.

### SYSTEMS INFORMATION

STIR THOROUGHLY BEFORE USE. Apply 1 coat of the appropriate coloured **Dulux Trade Undercoat**, followed by 1 or 2 coats of **Dulux Trade High Gloss**. Allow a minimum of 6 hours for the undercoat to dry before applying the gloss finish. Where a second coat of **Dulux Trade High Gloss** is required, allow a minimum of 16 hours between coats.

For improved obliteration on rough or textured surfaces, or when using special process colours (see appropriate **Dulux Trade** colour card) 2 coats of **Dulux Trade High Gloss** will be required in order to achieve full opacity.

### APPLICATION METHOD

Brush or roller only. For Health & Safety reasons relating to all solvent-based paints, spray application is not recommended.

As with other solvent-based paints, do not apply at temperatures below 5°C (as recommended by British Standard BS 6150).

#### Practical Coverage

A guide to the practical coverage which can be achieved under normal conditions is up to 17m<sup>2</sup> per litre.

#### Spray Recommendations

This product should not be sprayed.



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### Drying Times

*Single coat at standard thickness:*

**Touch Dry:** 2-6 hours.

**Recoat:** 6-16 hours.

### Cleaning Up

After use, remove as much product as possible from equipment before cleaning with brush cleaner.

When this paint container is empty please ask your stockist about recycling. If you have leftover paint, please dispose of it responsibly and consider donating it to **Community RePaint**. Find out more at [duluxtrade.co.uk/pp](http://duluxtrade.co.uk/pp).

### Transportation & Storage

Do not use or store in extremes of temperature and protect from frost. To prevent spillage, please store and transport upright.

### VOC

EU limit value for this product (cat.: A/d): 300g/l (2010). This product contains max. 300g/l VOC. VOC content: High (25-50%).

## FURTHER SUPPORT

If you need further support, please contact the **AkzoNobel** Technical Advice Centre on [c.](tel:0800010000)

***Always read full Health, Safety & Environmental Information on can before use.***

Safety datasheet (SDS 404) is available free on request by telephoning the **AkzoNobel** Technical Advice Centre or by visiting [duluxtrade.co.uk](http://duluxtrade.co.uk).

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